

Technical Data Sheet

Matrixx CPP5B10

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Calcium Carbonate, 10% Filler by Weight		
Features	• Copolymer		
Forms	• Pellets		
Processing Method	• Injection Molding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.970	0.968 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	10 g/10 min	10 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3300 psi	22.8 MPa	ASTM D638
Flexural Modulus	150000 psi	1030 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	No Break	No Break	ASTM D256
Gardner Impact	160 in·lb	18.1 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
RTI Elec	149 °F	65.0 °C	UL 746B
RTI Imp	149 °F	65.0 °C	UL 746B
RTI Str	149 °F	65.0 °C	UL 746B
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 In (1.5 Mm))	HB	HB	UL 94

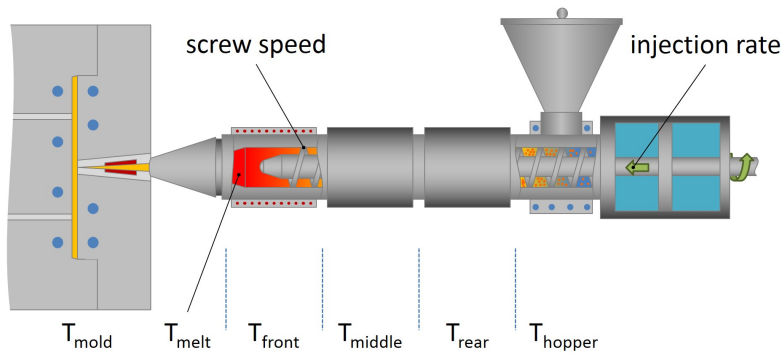
Additional Information

The value listed as Mold Shrinkage, ASTM D955, was tested in accordance with Matrixx test methods.

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	180 to 220 °F	82 to 104 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	370 to 450 °F	188 to 232 °C
Middle Temperature	370 to 450 °F	188 to 232 °C
Front Temperature	370 to 450 °F	188 to 232 °C
Processing (Melt) Temp	390 to 450 °F	199 to 232 °C
Mold Temperature	70 to 120 °F	21 to 49 °C
Injection Rate	Moderate	Moderate
Back Pressure	20.0 to 300 psi	0.138 to 2.07 MPa
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

Injection Notes

Drying not normally required
Injection Booster Pressure: Maximum without flash, 60% of machine maximum, target
Screw Speed: Slow to Medium

Notes

These are typical property values not to be construed as specification limits.